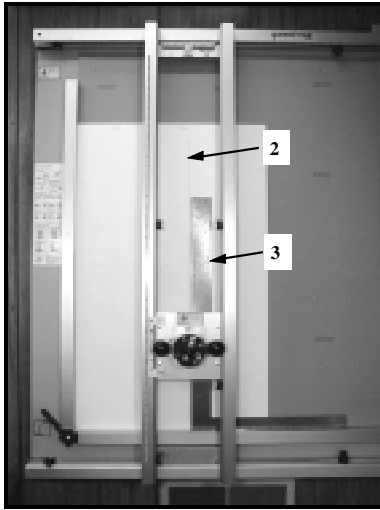


## Vertical Assembly Squareness Adjustment



1) Lock the vertical assembly in position with all four stops.

2) Only insert the knife partially and make a light vertical cut on a clean backing sheet.

3) Check the cut with a large framing square.

4) If the carriage needs adjustment unlock the bottom stops.

5) Swing the bottom of the carriage to align the right vertical track with the square.

6) Lock the bottom stops to hold this alignment position.

7) Loosen the “adjust” screw.

8) Reseat the roller on the track by pressing towards the upper left on the bottom of the roller plate.

9) Tighten the “adjust” screw.

10) Repeat steps one through three to check the adjustment.

